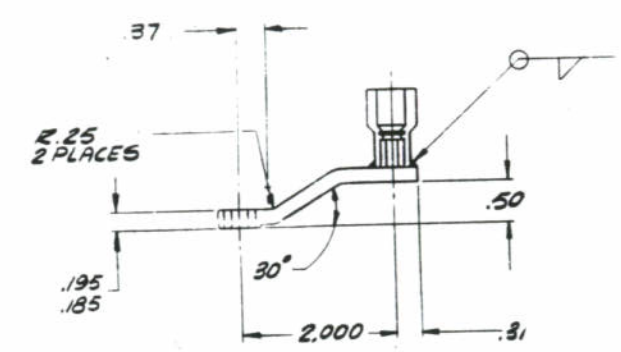
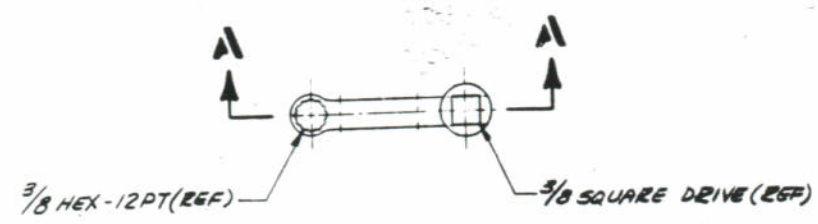
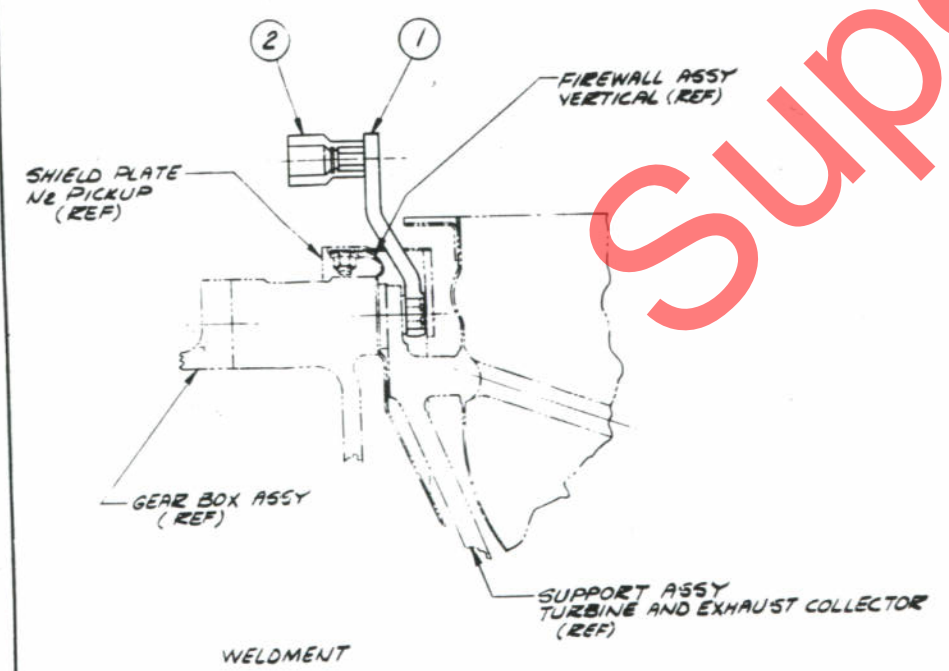


REVISIONS			
NO.	DESCRIPTION	DATE	APPROVED
1			
2			



SECTION A-A
WELDMENT



NOTES:
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.

2	1	SOCKET	55719	F5101 (3/8 DRIVE)	SNAP-ON TOOL
1	1	WRENCH	55719	X51214 (1/2)	SNAP-ON TOOL
ITEM NO.	REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTE

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS. THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN.

This data is furnished with the understanding that it will be used for Service, Maintenance and Overhaul purposes only and not to Manufacture or procure the Manufacture of the parts shown and/or described. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of the Detroit Diesel Allison Division of GMC.

GEOMETRIC CHARACTERISTIC SYMBOLS			
FLATNESS	PERPENDICULARITY	CONCENTRICITY	SYMMETRY
STRAIGHTNESS	PARALLELISM	ROUNDNESS	CHAMFER
CIRCULARITY	ANGULARITY	IRREGULARITY	CHAMFER
PROFILE OF A LINE	TRUE POSITION	CHAMFER	CHAMFER
PROFILE OF A SURFACE	CONCENTRICITY	CHAMFER	CHAMFER

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG

BREAK SHARP EDGES .002 U05	DRAWN DATE 82-06-18
TOLERANCES UNLESS OTHERWISE SPECIFIED	1 PLACE DECIMALS ± .010
	2 PLACE DECIMALS ± .002
	ANGLES ± 1°
LAYOUT REF.	
SIMILAR PART REF.	

DRAWING PRACTICE
SURFACE TEXTURE
SCREW THREADS

GENERAL SPECIFICATIONS
SPEC SUMMARY

Detroit Diesel Allison
Division of General Motors Corporation
Indianapolis, Indiana

PART NAME
ADAPTER-TORQUE TURBINE ATTACH NUT, UPPER

MODEL
D 73342

APPLICATION
SEE SEPARATE PARTS LIST

DRAWING NUMBER
23006783

SCALE 1/1

SHEET OF

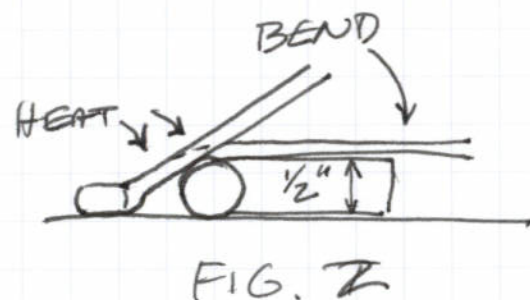
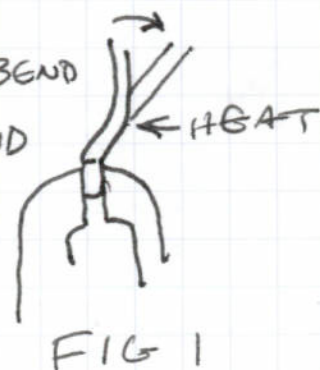
Handwritten notes and signatures:
PG4
P117
6/25
15/04
GX51214A NA
6X50
GX51214A 12 PT 11/22
GXFX101 3/8 Drive

23006783

PART # 23006783 BEND PROCEDURE

1. CLAMP $\frac{3}{8}$ " END IN VISE, BOX END BARELY FIG. 1
2. STRAIGHTEN EXISTING BEND, REMOVE + LET COOL ^{to 30°}

3. CLAMP TO TABLE OR PLATE, PLACE $\frac{1}{2}$ " SPACER BEHIND SHANK, HEAT + BEND UNTIL SHANK PARALLEL TO TABLE FIG. 2



4. CHECK FOR BOX END DISTORTION w $\frac{3}{8}$ " HEX KEY ^{or BAR} IF DISTORTED, HEAT BOX END + GENTLY WORK HEX BAR THRU. LET COOL w HEX BAR IN PLACE.

3 LOCATIONS